



CONCRETE CASTING

XS VEINING

COLORED VEINING MATERIAL



View More Info for this Product at

www.surecretedesign.com/product/concrete-countertop-veining

DESCRIPTION

XS Veining™ is a dry broadcast medium used to create natural looking veins in the **XS** mixes. It is single component, cement-based, and available in 11 colors to offer a wide array of stone-like expressions. The synthetic iron oxide pigments are color fast and UV stable. All ingredients are pre-blended into the quart jar for user-friendly application.

TEMPERATURE/CURE

XS Veining will cure more slowly than the **XS** mixes it enhances. It should be applied inside a shop. The slower cure may be a factor in de-molding a precast piece, especially in cooler weather.

APPLICATION

XS Veining may be broadcast dry or placed as a paste. The dry broadcast method creates a more rugged, yet natural-looking vein through a stone face. The paste method leaves no voids and when placed properly, yields equally pleasing organic shapes.

Dry broadcast

1. Place **XS Precast** in the bottom of the mold where the vein is to be located.
2. Toss **XS Veining** against the wet edge of the **XS Precast**.
3. Push excess material into the vein using a small chip brush.
4. Vacuum or blow with compressed air unwanted remainder of **XS Veining** out of the mold.
5. Randomly brush any area where vacuum or blower may have created a visible pattern.
6. Mist the vein with a spray bottle to activate the cement.
7. Continue the placing of the **Xtreme Precast**, exercising care to cover the vein without disturbing it.

Wet paste

1. Mix 4 parts **Xtreme Veining** to 1 part water.
2. Tool into place where desired in base of mold with very small trowel or butter knife.
3. Place **Xtreme Precast**, exercising care to cover the vein without disturbing it.

SUITABILITY SAMPLE

Always prepare a sample to establish aesthetic suitability. Sample approval is especially critical for custom coloration.

CLEAN-UP

Before **XS Veining** dries; spills and tools can be cleaned up with water.

DISPOSAL

Contact your local government household hazardous waste coordinator for information on disposal of unused product.

PACKAGING

1.5 lb jar (.68 kg)
Available 11 standard colors

COVERAGE

Depends upon application and substrate
1.5 lb jar (.68 kg) jar of **XS Veining** = approximately 58 in.³ (946 cm³) OR Vein that is ¼" wide X ½" deep X 20' long

SHELF LIFE

Under normal conditions: when kept dry and moisture free, out of direct sunlight, the shelf life of an unopened jar is (12) months from the date of purchase. Storage must be under roof and off the floor. Rotate inventory to maintain product that is within limits

LIMITATIONS

For use by trained professionals that have read the complete SDS.

WARRANTY

Warranty of this product, when used according to the directions, is limited to refund of purchase price, or replacement of product (if defective), at manufacturers/seller's option. SureCrete Design Products shall not be liable for cost of labor or direct and/or incidental consequential damages.

CAUTIONS

KEEP OUT OF REACH OF CHILDREN. Inhalation: Avoid prolonged breathing of airborne dust, particularly present during mixing. Use NIOSH approved respirator for nuisance if threshold limit values are unsafe. **Skin Contact:** Skin contact may cause irritation. Remove contaminated clothing and wash affected skin with soap and water. Launder clothing before reuse. If symptoms persist, seek medical attention. **Eyes:** Wear safety eye protection when applying. Contact with eyes may cause irritation. Flush eyes with water for 15 minutes. If symptoms persist, seek medical attention.

SAFETY DATA SHEETS

The following are links to all available safety data sheets related to this product:

- [xtreme-series-xs-veining-sds.pdf](#)